

WHAT IS CLAIMED IS:

1 1. A method of treating chemical cellulose pulp from an alkaline pulping process in
2 a chlorine dioxide stage comprising:
3 (a) in the chlorine dioxide stage, bleaching the chemical cellulose pulp in a first
4 chlorine dioxide step, and adjusting the pH of the pulp in the first chlorine dioxide step so
5 that the final pH of the step is over 4; and then
6 (b) in the chlorine dioxide stage effecting an acid treatment of the chemical cellulose
7 pulp at a pH of between 2 – 5 and at a temperature of over 80°C.

1 22 2. A method as recited in claim 1 wherein (a) is practiced so that the final pH of the
2 first chlorine dioxide step is over 5, and so that hexenuronic acid groups in the pulp
3 substantially do not react with chlorine dioxide.

1 10 3. A method as recited in claim 2 wherein (a) is further practiced so that the
2 temperature in the first chlorine dioxide step is over 75°C. *mark for 3*

1 11 4. A method as recited in claim 2 wherein (a) is further practiced so that the
2 temperature in the first chlorine dioxide step is between about 80 - 100°C.

1 12 5. A method as recited in claim 4 wherein (a) is further practiced so that the
2 treatment time in the first chlorine dioxide step is less than 10 minutes.

1 13 6. A method as recited in claim 4 wherein (a) is further practiced so that the
2 treatment time in the first chlorine dioxide step is between 30 seconds - 3 minutes.

1 14 7. A method as recited in claim 5 further comprising (c) bleaching the chemical
2 cellulose pulp, after (b), in a second chlorine dioxide step. *mark for 7*

1 15 8. A method as recited in claim 7 wherein (a)-(c) are practiced so that the
2 treatment temperatures in the first chlorine dioxide step, the acid treatment step, and the
3 second chlorine dioxide step, substantially the same. *mark for 8*

1 9. A method as recited in claim 1 further comprising (c) treating the chemical
2 cellulose pulp with chelating agent after (a) and (b).

1 10. A method as recited in claim 1 wherein (a) is further practiced so that the
2 temperature in the first chlorine dioxide step is over 75°C.

1 11. A method as recited in claim 1 wherein (a) is further practiced so that the
2 temperature in the first chlorine dioxide step is between about 80 - 100°C.

1 12. A method as recited in claim 1 wherein (a) is further practiced so that the
2 treatment time in the first chlorine dioxide step is less than 10 minutes.

1 13. A method as recited in claim 1 wherein (a) is further practiced so that the
2 treatment time in the first chlorine dioxide step is between 30 seconds - 3 minutes.

1 14. A method as recited in claim 1 further comprising (c) bleaching the chemical
2 cellulose pulp, after (b), in a second chlorine dioxide step.

1 15. A method as recited in claim 14 wherein (a)-(c) are practiced so that the
2 treatment temperatures in the first chlorine dioxide step, the acid treatment step, and the
3 second chlorine dioxide step substantially the same.

1 16. A method as recited in claim 4 wherein (a) is further practiced so as to provide
2 a chlorine dioxide dosage of between about 0.5-1.5% active chlorine during the first
3 chlorine dioxide step.

1 17. A method as recited in claim 7 wherein (a) is further practiced so as to provide
2 a chlorine dioxide dosage of between about 0.5-1.5% active chlorine during the first
3 chlorine dioxide step; and wherein (c) is practiced so as to provide a chlorine dioxide
4 dosage of between about 0.5-2.0% active chlorine during the practice of the second
5 chlorine dioxide step.

1 18. A method as recited in claim 17 wherein step (b) is practiced at a pH between
2 2.5-4, a temperature between 90-110°C, and a time between 30-300 minutes.

1 19. A method as recited in claim 18 wherein (a)-(c) are practiced so that the
2 treatment temperatures in the first chlorine dioxide step, the acid treatment step, and the
3 second chlorine dioxide step, are substantially the same, and between about 90-100°C.

1 20. A method as recited in claim 19 wherein (a) through (c) are practiced utilizing
2 an acid tower, an inlet line to the acid tower, and an outlet line from the acid tower to a
3 further treatment device; and wherein (a) is practiced substantially completely within the
4 inlet line to the acid tower, (b) is practiced substantially completely within the acid tower,
5 and (c) is practiced substantially completely in the discharge line from the acid tower.

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